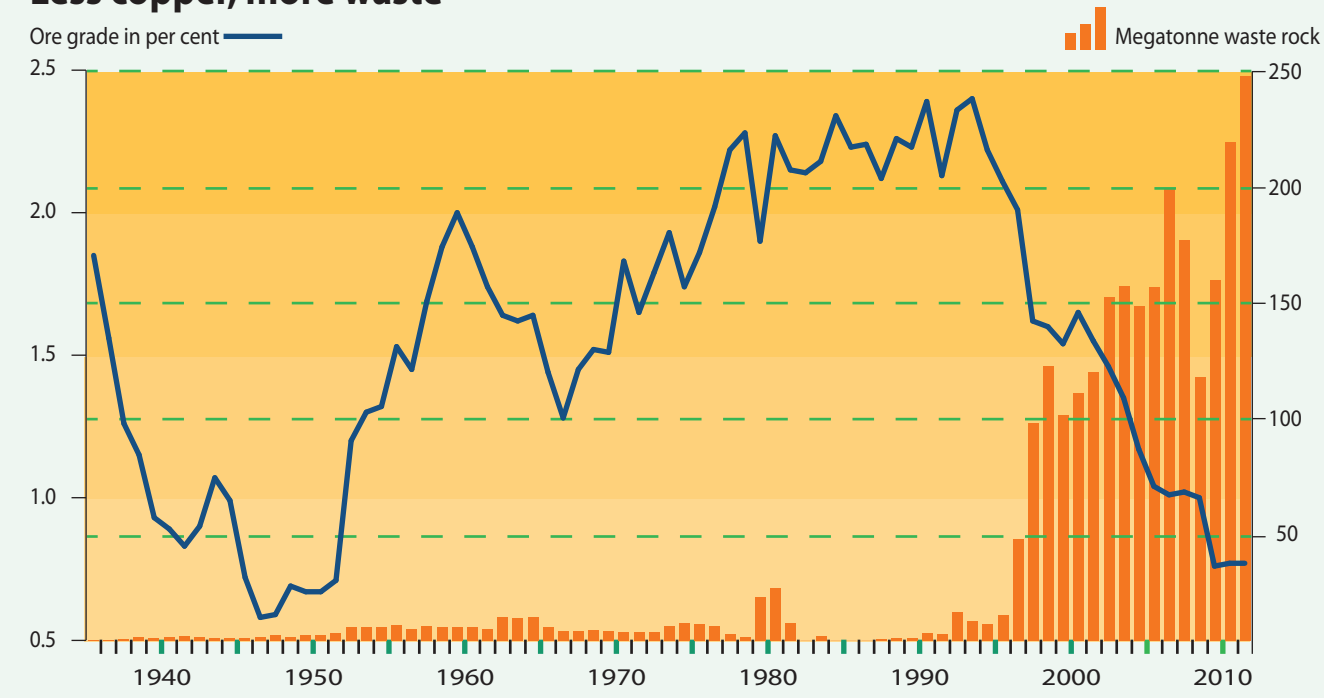
Less copper, more waste



Source: Mudd, 2012